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NOTE Cylinder assemblies not using hold-down plate are tightened in the same manner as above omitting the shims.

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Lycoming TEO-540 Series Engine Control Unit (ECU) Assembly Cross-References. Service Instructions 05.15.19. Service Instruction No. 1279 D ... O-540-A4E5 Maintenance Manual Document Part No. LM-O-540. Maintenance Manuals 06.01.12. YO-233-B2A Maintenance Manual Document Part No. LM-YO-233.

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The WARNINGS used in this manual inform the user about dangerous materials or equipment that can cause injury. They do not replace the manufacturer's instructions. This Safety Advisory has all the warnings included in this manual. WARNING: OPERATION OF A DEFECTIVE ENGINE WITHOUT A PRELIMINARY EXAMINATION

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inspections are also included. This manual is intended for use by owners, pilots and maintenance personnel responsible for care of Lycoming powered aircraft. Modification procedures to install the inverted oil system are included. Repair procedures are contained in Lycoming overhaul manuals; maintenance

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Page 50 05-30 of the TEO-540-A1A Engine Maintenance Manual. If the spark plugs are not acceptable, install new spark plugs with a new gasket. Refer to Chapter 74-20 in the TEO-540-A1A Engine Maintenance Manual for the spark plug removal, inspection, and installation procedures.

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page 102 section 5 lycoming operator's manual maintenance procedures tio-540 series - angle valve cylinder heads warning do not attach harness spark plug ends to the spark plugs until all magneto-to-engine timing procedures magneto-to-switch connections are entirely completed. note some timing lights operate in the reverse manner as described.

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